

## Process Intensification and Green Chemistry – Notation and Symbolology

### Chapter 8: Microreactors

Roman symbol	Definition	Units	Comments
$a$	fluid-fluid specific interfacial area	$\text{m}^2/\text{m}^3$	
$A$	area	$\text{m}^2$	
$A_0$	area at time or sequence 0	$\text{m}^2$	
$A/A_0$	relative interfacial area		
$A/V$	surface area of heat transfer to reaction volume	1/m	
$b$	constant for chaotic mixers		
$c$	molar concentration	$\text{mol}/\text{m}^3$	
$\bar{c}$	mean molar concentration	$\text{mol}/\text{m}^3$	
$c_\infty$	molar concentration upon perfect mixing	$\text{mol}/\text{m}^3$	
$c_i$	molar concentration of species $i$	$\text{mol}/\text{m}^3$	
$Ca$	capillary number		
$d$	inner channel diameter	m	
$d_h$	hydraulic diameter	m	
$D$ or $D_m$	molecular or mass diffusivity	$\text{m}^2/\text{s}$	
$De$	Dean number		
$De_{cr}$	critical Dean number		
$\vec{E}$	electric field	V/m	
$f$	frequency of perturbation	1/s	
$F_{CF}$	centrifugal force	N	
$F_{CP}$	centripetal force	N	
$G$ or $Q_G$	gas phase flow rate	$\text{m}^3/\text{s}$	
$k_L$	gas/liquid mass transfer coefficient	m/s	
$k_L a$	volumetric mass transfer coefficient for gas/liquid	1/s	
$k_{ov} a$	volumetric mass transfer coefficient for liquid/liquid	1/s	
$L$	mixing path length	m	
$L$ or $Q_L$	liquid phase flow rate	$\text{m}^3/\text{s}$	
$L_D$	diffusion distance	m	
$n$	number of layers or number of sequences		
$p$	pressure	Pa	
$Pe$	Peclet number		
$\dot{q}$	overall specific rate of heat transfer	$\text{W}/\text{m}^3$	
$r$	radius of channel	m	
$r_c$	radius of curvature for curved channels	m	
$Re$	Reynolds number		
$Re_{cr}$	critical Reynolds number		
$Re_D$	Reynolds number of the dispersed (non-wetting) phase		
$Sc$	Schmidt number		

$St$	Strouhal number		
$t$	time	s	
$t_{chaotic}$	characteristic time for chaotic mixing	s	
$t_{mx}$	characteristic mixing time	s	
$T$	temperature	°C or K	
$\Delta T$	temperature difference	°C or K	
$u$ or $U$	mean velocity	m/s	
$u_D$	mean velocity of dispersed (non-wetting) phase	m/s	
$u_G$	gas phase mean velocity	m/s	
$u_L$	liquid phase mean velocity	m/s	
$U$	overall heat transfer coefficient	W/m <sup>2</sup> /K	
$V$	reactor volume	m <sup>3</sup>	
Greek symbols	Definition	Units	Comments
$\alpha$	mixing efficiency		
$\delta$	film thickness	m	
$\varepsilon_D$	ratio of volumetric flow rate of dispersed phase to the volumetric flow rates of dispersed and continuous phases combined		
$\theta$	contact angle		
$\theta_{adv}$	advancing contact angle		
$\theta_{aprnt}$	apparent contact angle		
$\theta_{rec}$	receding contact angle		
$\lambda$	interface stretching factor		
$\mu$	dynamic viscosity	Pa s	
$\nu$	kinematic viscosity	m <sup>2</sup> /s	
$\nu_D$	kinematic viscosity of dispersed (non-wetting) phase	m <sup>2</sup> /s	
$\rho$	specific gravity or density	kg/m <sup>3</sup>	
$\sigma$	surface tension	N/m	
$\sigma_{L2-S}$	surface tension between liquid 2 and wall surface $S$	N/m	
$\sigma_{L1-L2}$	surface tension between liquids 1 and 2	N/m	
$\sigma_s$	mixing performance		
$\sigma^2$	variance in the concentration	mol <sup>2</sup> /m <sup>6</sup>	
$\sigma_{max}^2$	maximum variance in the concentration	mol <sup>2</sup> /m <sup>6</sup>	
Abbreviation	Definition		
MEMS	microelectromechanical systems		
OCM	overlapping crisscross micromixer		
PDMS	polydimethylsiloxane		
PFA	perfluoroalkoxy		
RTD	residence time distribution		
SAR	split and recombine		
SHM	staggered herringbone mixer		